



**MACHINING:**

- M1- 1/4 DRILL X 3.35 DP., 0.277<sup>+0.003</sup>DIA X 0.295±0.010 DP.;
- M2- 9/16 DRILL X 1.78 DP., CAVITY PER HF VC10-2;
- M3- 5.5 mm (0.216 DIA) DRILL THRU - MOUNTING HOLES (4);
- M4- 1/4 DRILL X 0.60 DP., SEE SECTION VIEW "B-B" (2);
- M5- #21 (0.159 DIA) DRILL X 0.22 DP.;
- M6- 9/16 DRILL X 1.67 DP., CAVITY PER HF VC10-2;
- M7- 1/4 DRILL X 1.56 DP., 0.277<sup>+0.003</sup>DIA X 0.398±0.010-SEE SECTION VIEW "A-A" (2);
- M8- 0.504<sup>+0.000</sup>DIA SPOTFACE X .050/.054 DP., 1/4 DRILL X 0.97 DP. STARTING FROM CENTER BOTTOM OF SPOTFACE - SEE SECTION VIEW "B-B" (2);
- M9- 0.504<sup>+0.000</sup>DIA SPOTFACE X .050/.054 DP., 1/4 DRILL THRU (2);
- M10- 1/8 DRILL X 0.16 DP.

**SECTION VIEW B-B**

- NOTE:**
1. REMOVE ALL CHIPS AND BURRS;
  2. BREAK ALL SHARP OUTSIDE CORNERS;
  3. DRILL DEPTHS ARE SPECIFIED FROM THE OUTSIDE SURFACE TO THE DEPTH OF THE FULL DIAMETER OF DRILL, UNLESS OTHERWISE SPECIFIED.
  4. STAMP AS SHOWN ON THE SIDE VIEW (WITHOUT M7).

TOLERANCES UNLESS OTHERWISE SPECIFIED		THIRD ANGLE PROJECTION	
DECIMAL .XX	±.010		
FRACTIONAL	±.020		
ANGULAR	±1/2°		
DO NOT SCALE DRAWING			
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2	06/20/93	EON 93281	SM
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